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墙面/屋面板成型机 WALL/ROOF PANEL FORMING MACHINE

产品特点及用途

此机用途广泛，适用于彩钢瓦、镀锌板、铝板等屋面板生产，速度达到30米/分，大大的提高了生产效率。

Production Characteristic and use

This kind of machine used in simple house, steel plate and other wall board production, speeds up to 30m/min, greatly improve the production efficiency.



主要技术参数

成型厚度: 0.4-0.8mm
成型速度: 12-30米/分
成型宽度: 18米
主机功率: 5.5KW
液压站功率: 3KW
控制系统: 日本松下品牌PLC
传动方式: 链条传动

Main technical specification

Material thickness: 0.4-0.8mm
Working speed: 12-30m/min
Roll station: 18m/min
Main power: 5.5KW
Hydraulic power: 3KW
Control system: PLC Panasonic
Driver by chain



墙面/屋面板成型机 WALL/ROOF PANEL FORMING MACHINE

产品特点及用途

该机适用于平屋面板、斜屋板及墙面板的生产，速度达到30米/分，大大的提高了生产效率。

Production Characteristic and Use

This kind of machine used in simple house, steel plants and other wall board production, speeds up to 30m/min, greatly improve the production efficiency.



主要技术参数

压制厚度: 0.4-0.8mm
成型速度: 12-30米/分
成型道数: 上唇18道 下唇20道
主机电机: 7.5KW
液压站功率: 30KW
控制系统: 日本松下品牌PLC
传动方式: 链条传动

Main technical specification

Material thickness: 0.4-0.8mm
Working speed: 12-30m/min
Roll station: upper 18, lower 20
Main power: 7.5KW
Hydraulic power: 30KW
Control system: PLC Panasonic
Drive by chain



墙面/屋面板成型机 WALL/ROOF PANEL FORMING MACHINE

产品特点及用途

本机是适用于彩钢瓦、铝镁硅合金等屋面板生产，速度达到15m/min，大大的提高了生产效率。

Production Characteristic and use

This kind of machine used in single house, steel plants and other wall board production, speeds up to 15m/min, greatly improve the production efficiency.



主要技术参数

压制厚度: 2-4mm
成型速度: 15m/min
成型宽度: 1150
主机功率: 37KW
液压功率: 7.5KW
控制系统: 日本松下品牌PLC
传动方式: 齿轮传

Main technical specification

Material thickness: 2-4mm
Working speed: 15m/min
Rolling width: 1150mm
Main power: 37KW
Hydraulic power: 7.5KW
Control system: PLC Panasonic
Driver: two gear box



墙面/屋面板成型机 WALL/ROOF PANEL FORMING MACHINE

产品特点及用途

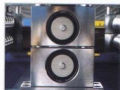
此机器应用于简易房、钢结构厂房等墙面板生产，速度达到30米/分，大大的提高了生产效率。

Production Characteristic and use

This kind of machine used in simple house, steel structure factory and other wall board production, speeds up to 30m/min, greatly improve the production efficiency.

主要技术参数

材料厚度: 0.4-0.8mm
成型速度: 12-30m/min
成型道数: 14道
主机电功率: 7.5KW
液压站功率: 3KW
控制电路: 日本松下品牌PLC
传动方式: 链条传动



Main technical specification

Material thickness: 0.4-0.8mm
Working speed: 12-30m/min
Roll station: 14 stations
Main power: 7.5kW
Hydraulic power: 3kW
Control system: PLC Panasonic
Drive: by chain

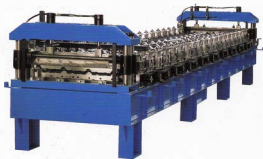
墙面/屋面板成型机 WALL/ROOF PANEL FORMING MACHINE

产品特点及用途

此机器适用于房屋、钢结构厂房等金属板生产，能够连续作业/秒，大大的提高了生产效率。

Production Characteristic and use

This kind of machine used in simple house, steel plants and other wall board of production, speeds up to 30m/min, greatly improve the production efficiency.



主要技术参数

材料厚度: 0.4-0.8mm
成型速度: 12-30M/分
成型宽度: 1820
主机功率: 7.5KW
液压功率: 30W
控制系统: 日本松下品牌PLC
传动方式: 链条传动

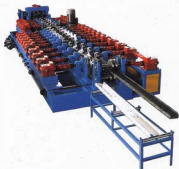
Main technical specification

Material thickness: 0.4-0.8mm
Working speed: 12-30m/min
Roll station: 18stations
Main power: 7.5KW
Hydraulic power: 30W
Control system: PLC Panasonic
Drive: By chain



C/Z 互换成型机

C/Z SWAP MOLDING MACHINE



主要技术参数

板材厚度: 1.5-3mm
 成型速度: 15米/分
 板型规格: mainly 18道(7级整平)
 主机功率: 14KW
 液压功率: 5.5KW
 控制系统: 日本松下品牌PLC
 传动方式: 链条传动

Main technical specification

Thickness: 1.5-3.0mm
 Speed: 15m/min
 Roll station: 18stations (7station for straighten)
 Main power: 14KW
 Hydraulic power: 5.5KW
 Control system: PLC Panasonic
 Drive: by chain

产品特点及用途

C/Z互换机器可以生产C、Z型材。通过更换一边辊轮上下位置实现C、Z型材的转换。用时半小时。节约时间。亦可自动调节辊轮横向距离实现C或Z型材的宽度的调节。精度高。又节约时间。以提高产量。

Production Characteristic and use

This kind of machine can produce C/Z two profiles, through the exchange side of the roller up and down position to achieve C/Z girth conversion, just need about half an hour to achieve saving time. This machine also can automatically adjust roller horizontal distance to achieve C or Z girth of the width with high precision, but also save time to increase production.



C型钢机

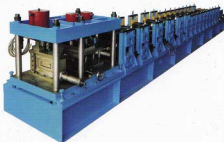
C PURLIN ROLL FORMING MACHINE

Production Characteristic and use

C purlin roll forming machine adopt new station to increase the firmness of the machine; and the machine adopt gearbox transmission to ensure machine working more stable; Machine adopt after-cutting to ensure quality of the cutting position of product very smooth; products are widely used in steel structure building.

产品特点及用途

C型钢机在C型钢机使用过程中，增加机器的牢固性；采用齿轮箱传动，机器运行更稳定；采用后剪切方式，保证了产品的质量，不会产生切口变形；产品广泛应用于钢结构房屋的建造。



主要技术参数

压制厚度: 1.5-3mm
成型速度: 15米/分
成型规格: 14号
主机功率: 15KW
液压站功率: 5.5KW
控制系统: 日本松下PLC
传动方式: 齿轮箱传动

Main technical specification

Thickness: 1.5-3.0mm
Speed: 15m/min
(not include cutting and punching)
Roller size: 14mm
Main power: 15KW
Hydraulic power: 5.5KW
Control system: PLC Panasonic
Driver: by gear box



Z型钢机

Z PURLIN ROLL FORMING MACHINE

产品特点及用途

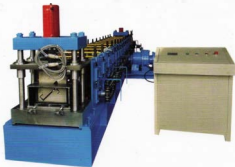
Z型钢机和Z型钢机专用脚踏，增加机器的牢固性；采用最新轴承，机器运行更稳定；采用液压顶料，保证了产品的质量，不会产生缺口变形；产品广泛适用于钢结构房屋等的搭建。

Production Characteristic and use

Z and Z purlin roll forming machine adopt new station to increase the firmness of the machine, and the machine adopt gearbox transmission to ensure machine working more stable. Machine adopt after-cutting to ensure quality of the cutting position of product; very smooth, products are widely used in steel structure building.

主要技术参数

压制厚度: 1.5-3mm
成型速度: 15米/分
成型道数: 17道
主机功率: 18.5KW
液压站功率: 5.5KW
控制系统: 日本松下品牌PLC
传动方式: 链条传动



Main technical specification

Thickness: 1.5-3.0mm
Speed: 15m/min(not include cutting and punching)
Roll station: 17stations
Main power: 18.5KW
Hydraulic power: 5.5KW
Control system: PLC Panasonic
Drive: by chain



护栏板成型机

GUARDRAIL PLATE FORMING MACHINE

产品特点及用途

护栏板成型机结构，增加机器的牢靠性，采用液压传动，机器运行更稳定，产品适用于各种护栏，高速公路护栏，普通公路护栏等。

Production Characteristic and use

This kind of machine adopts new station to increase the firmness; machine adopts gear box transmission to ensure working more stable, products used in a variety of guardrail, highway guardrail, fence and other livestock forms.

主要技术参数

压制厚度: 3~4.5mm

成型速度: 15米/分

成型道数: 17道

主机功率: 37KW

液压站功率: 18.5KW

控制系统: 日本松下品牌PLC

传动方式: 齿轮箱传动或链条传动

Main technical specification

Material thickness: 3~4.5mm

Working Speed: 15m/min

Roll station: 17stations

Main power: 37KW

Hydraulic power: 18.5KW

Control system: PLC Panasonic

Drive: by gear box or chain



护栏板成型机

GUARDRAIL PLATE FORMING MACHINE

产品特点及用途

护栏板机采用液压，增加机器的牢固性，采用齿轮箱传动，机器运行更稳定；产品适用于各种护栏，高速公路护栏，畜牧养殖围栏护栏等。

Production Characteristic & use

This kind of machine adopts new station to increase the firmness; machine adopts gearbox transmission to ensure working more stable; products used in a variety of guardrail, highway guardrail, fence and other livestock farms.



主要技术参数

压制厚度: 2~3.2mm
成型速度: 15米/分
成型道数: 17道
主机功率: 37KW
液压站功率: 18.5KW
控制系统: 日本松下品牌PLC
传动方式: 齿轮箱传动或链条传动

Main technical specification

Material thickness: 2~3.2mm
Working Speed: 15m/min
Roll station: 17stations
Main power: 37KW
Hydraulic power: 18.5KW
Control system: PLC Panasonic
Drive: by gear box or chain



琉璃瓦机

STEEL TILE ROLL FORMING MACHINE

产品特点及优势

该瓦机采用创新的压瓦工艺，增加了瓦片的牢固性，产品广泛应用于现代建筑屋顶工程，产品增加了建筑的美观性。

Production Characteristic and use

Steel tile roll forming machine adopts new styled to increase the solidity of the machine; products are widely used in modern architecture roofing, the product increased the flowing aesthetics.

主要技术参数

原料厚度: 0.4-0.8mm

成型速度: 3-5米/分

成型道数: 16道

主电机功率: 4KW伺服电机

液压功率: 1.5KW

控制系统: 日本松下品牌PLC

传动方式: 链条传动

Main technical specification

Material thickness: 0.4-0.8mm

Working Speed: 3-5m/min

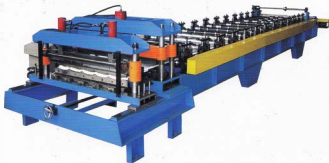
Roll stations: 16stations

Main power: 4KW Servo motor

Hydraulic power: 1.5KW

Control system: PLC Panasonic

Drive: by chain



琉璃瓦机

STEEL TILE ROLL FORMING MACHINE

产品特点及用途

琉璃瓦成型机采用特殊设计，增加了机器的耐用性，产品广泛用于现代建筑房屋瓦，产品增加了房屋的美观性。

Production Characteristic and use

Steel tile roll forming machine adopted new design to increase the durability of the machine; products are widely used in modern architecture roofing, the product increased the housing aesthetics.

主要技术参数

压型厚度: 0.4-0.8mm
成型速度: 2-3m/min
滚站数量: 16站
主电机功率: 5.5KW
液压站功率: 5.5KW
控制系统: 日本松下品牌PLC
传动方式: 链条传动



Main technical specification

Material thickness: 0.4-0.8mm
Working Speed: 2-3m/min
Roll stations: 16stations
Main power: 5.5KW
Hydraulic power: 5.5KW
Control system: PLC Panasonic
Drive: by chain

龙骨机

KEEL STEEL ROLL FORMING MACHINE

产品特点及用途

龙骨机机身小巧紧凑，易于搬运。产品广泛应用于装饰、装潢等。

Production Characteristic and use

This kind of machine has a small dimension, easy to carry. Products are widely used in decoration, interior decoration.



主要技术参数

压制厚度: 0.4-1.2mm
成型速度: 15米/分
成型道数: 8-12道
主机功率: 3KW
液压站功率: 3KW
控制系统: 日本松下品牌PLC

Main technical specification

Material thickness: 0.4-1.2mm
Working speed: 15m/min
Roll stations: 8-12 stations
Main power: 3KW
Hydraulic power: 3KW
Control system: PLC Panasonic

龙骨机

KEEL STEEL ROLL FORMING MACHINE

产品特点及用途

龙骨机器外形较小，易于搬运。产品广泛应用于装修、装潢室内。

Production Characteristic and use

This kind of machine has a small dimension, easy to carry. Products are widely used in decorating, interior decoration.



主要技术参数

材料厚度: 0.4-1.2mm
成型速度: 30-40m/min
成型规格: 8-12mm
主机电压: 5.5kW
液压站功率: 3kW
切割方式: 锯切

Main technical specification

Material thickness: 0.4-1.2mm
Working Speed: 30-40m/min
Profile: 8-12mm
Main power: 5.5KW
Hydraulic power: 3KW
Cutting way: cutting



楼面板成型机 FLOOR BOARD FORMING MACHINE

产品特点及用途

楼面板机采用特制模具，增加机身的强度，产品广泛应用于楼板的平整，对以往因楼层板增加了钢模与混凝土之间的摩擦，从而增加了楼层的强度。

Production Characteristic and use

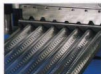
The metal deck roll forming machine adopt new position, it is increase the strength of the machine; the metal deck and product widely used in floor flat, after make dog of the sheet it is can increase of friction between the steel and concrete, thereby increasing the floor of the fastness.

主要技术参数

轧制产品规格: 1250mm
 压板厚度: 0.8-1.5mm
 成型速度: 12米-15米/分
 轧制道数: 36道
 主电机功率: 220KW (2+110KW)
 液压站装机容量: 7.5KW
 控制系统: 日本松下品牌PLC
 传动方式: 链条传动

Main technical specification

Material width: 1250mm
 Material thickness: 0.8-1.5mm
 Working Speed: 12-15m/min
 Roller station: 36stations
 Main power: 220KW (2+110KW)
 Hydraulic station power: 7.5KW
 Control system: Panasonic brand PLC
 Drive: by chain



楼面板成型机

FLOOR BOARD FORMING MACHINE

产品特点及用途

楼面板机采用特殊设计，增加机器的强度，产品广泛适用于楼板的平面，对以往传统的楼面板增加了钢筋与混凝土之间的摩擦，从而增加了楼板的牢固。

Production Characteristic and use

The metal deck roll forming machine adopt new station, it is increase the strength of the machineable metal deck and product is widely used in floor slab concrete structure, shaft etc. It is increase of friction between the steel and concrete, thereby ~~expanding~~ the floor of the fastness.

主要技术参数

机制产品规格: 1250mm

板材厚度: 0.8-1.5mm

成型速度: 12-15米/分

机滚制数量: 32组

主电机功率: 22KW (3个18KW)

电液站装机容量: 7.5KW

控制系统: 日本松下品牌PLC

传动方式: 链条传动



Main technical specification

Material width: 1250mm

Material thickness: 0.8-1.5mm

Working Speed: 12-15m/min

Roller station: 32 stations

Main power: 22KW (with 18KW)

Hydraulic station power: 7.5KW

Control system: Panasonic brand PLC

Drive: by chain



樓屋板成型机

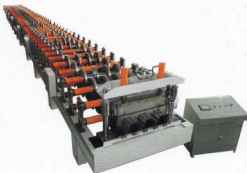
FLOOR BOARD FORMING MACHINE

产品特点及用途

楼面板机采用冷轧板为，增加机器的强度；产品广泛应用于楼板的平面，打毛后的产品增加了钢板与混凝土之间的摩擦，从而增加了楼板的强度。

Production Characteristic and use

The metal deck roll forming machine adopt new station, it is increase the strength of the machine; the metal deck and product widely used in floor flat, after make dots of the sheet it is can increase of friction between the steel and concrete, there by increasing the floor of the fastness.



主要技术参数

压制厚度: 0.8-1.5mm
成型速度: 15米/分
成型道数: max30-44道
主机功率: 22-30KW
液压功率: 11KW
控制系统: 日本松下品牌PLC
传动方式: 链条传动

Main technical specification

Thickness: 0.8-1.5mm
Speed: 15m/min include oiling
Roll station: 28-44 stations
Main power: 22-30KW
Hydraulic power: 11KW
Control system: Panasonic PLC
Drive: by chain

落水管成型机

DRAIN PIPE FORMING MACHINE

主要技术参数

控制系统: 日本松下品牌PLC
 主机功率: 2.2KW
 最大弯曲度: 90°
 结构: 同时具有折弯和卷边功能

Main technical specification

Control system: Panasonic PLC
 Main power: 2.2KW
 Maximal curving angle: 90°
 Functions: curving and roll



主要技术参数

成型厚度: 0.4-1.0mm
 成型速度: 15道
 主机功率: 4KW
 液压站功率: 5.5KW
 控制系统: 日本松下品牌PLC
 传动方式: 链条传动

Main technical specification

Thickness: 0.4-1.0mm
 Roller station: 15stations
 Main Power: 4KW
 Hydraulic power: 5.5KW
 Control system: Panasonic PLC
 Drive: by chain



无梁拱成型机

NO-GIRDER CURVE ROLL FORMING MACHINE

产品特点及用途

无梁拱成型机产品适用于拱形屋面建设、棚架走廊等，跨度最大可达到30米。

Production Characteristic and Use

No-girder curve roll forming machine products are used in arch roof construction, such as garages and so on, the largest span up to 30 meters.



主要技术参数

轧制产品规格: 914mm
 压制厚度: 0.8-1.5mm
 成型速度: 12米-15米/分
 成型道数: 17道
 主机功率: 11KW
 液压站功率: 5.5KW
 控制系统: 日本松下品牌PLC
 传动方式: 链条传动

Main technical specification

Material width: 914mm
 Material thickness: 0.8-1.5mm
 Working speed: 12-15m/min
 Roller stations: 17stations
 Main power: 11KW
 Hydraulic station power: 5.5KW
 Control system: Panasonic brand PLC
 Drive: by chain

无梁拱成型机

NO-GIRDER CURVE ROLL FORMING MACHINE

产品特点

无梁拱成型机产品适用于各种拱形建筑，例如仓库、体育馆、工业厂房等。

Production Characteristic and use

No-girder curve roll forming machine products are used in arch roof construction, such as garages and so on, the longest span up to 30m span.



主要技术参数

轧制产品规格: 600mm
 成型厚度: 0.8-1.5mm
 成型速度: 12-15m/min
 成型精度: 0.5mm
 成型长度: 100m
 成型精度: 0.5mm
 控制系统: 日本松下品牌PLC
 传动方式: 链条传动

Main technical specification

Material width: 600mm
 Material thickness: 0.8-1.5mm
 Working speed: 12-15m/min
 Roller station: 20 stations
 Main power: 11KW
 Hydraulic station power: 4KW
 Control system: Panasonic brand PLC
 Drive: by chain



屋脊瓦机

CAP RIDGE ROLL FORMING MACHINE

产品特点及用途

此机器采用梯形式，增加了机器的牢固性又同时使机器更加美观。同时存在电脑控制与纯手动按钮控制，更加方便操作机器。

Production Characteristic and use

This kind of machine adopts trapezoidal to increase the solid nature of the machine the same time to make the machine more attractive. The machine is controlled by control panel and simple push-button, more convenient to operate the machine.



主要技术参数

材料厚度: 0.4-0.8mm
成型速度: 12-15m/min
成型道数: 10道
总功率: 5.5KW
液压站功率: 4KW
控制系统: 日本松下PLC
传动方式: 链条传动



Main technical specification

Material thickness: 0.4-0.8mm
Working speed: 12-15m/min
Roller station: 10stations
Main power: 5.5KW
Hydraulic station power: 4KW
Control system: Panasonic brand PLC
Drive: by chain



焊管设备

PRECISION HIGH FREQUENCY WELDING PIPE-MAKING MACHINE LINE

主要技术参数

产品规格

圆管: $\phi 25$ - $\phi 48$ mm

方管: 10mm 12mm 18mm 20mm 22mm 25mm 30mm

矩形管: 10mm 20mm 12mm 30mm 20mm 10mm

焊接速度、尺寸、精度

车速: 0-45mm/100 高频淬火

圆管: $\phi 25$ - $\phi 48$ mm 100 高频淬火

电机: 1000W 变频电机

Main technical specification

PRODUCED PRODUCT

Round pipe: $\phi 25$ - $\phi 48$ mm

Square pipe diameter: 10mm 12mm 18mm

20mm 22mm 25mm 30mm

Rectangular pipe diameter: 10mm 20mm 12mm

30mm 20mm 10mm

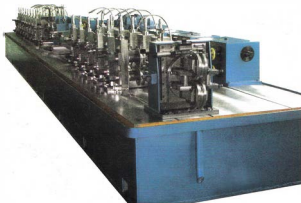
STANDARD QUANTITY DIAMETER MATERIAL

SHAFT HEAT TREATMENT

Horizontal: $\phi 25$ - $\phi 48$ mm 100 HF tempering quenching

Vertical: $\phi 25$ - $\phi 48$ mm 100 HF tempering quenching

Main motor: 1 set 1000W DC motor



导轨生产线

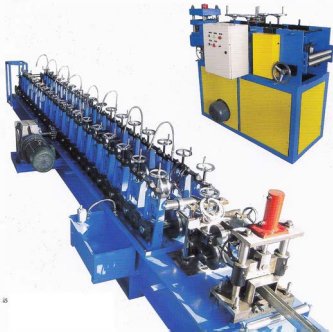
GUIDE RAIL ROLL FORMING MACHINE

主要技术参数

压制厚度: 2-3mm
 成型速度: 120-150件/分
 成型道数: 17道
 主机电功率: 15KW
 液压站功率: 7.5KW
 控制系统: 日本松下品牌PLC
 传动方式: 齿轮传动

Main technical specification

Thickness: 2-3mm
 Speed: 12-150/min
 Roller stations: 17 stations
 Main power: 15KW
 Hydraulic station power: 7.5KW
 Control system: Panasonic brand PLC
 Drive: by gear



脚踏板生产线

PEDAL PLATE ROLL FORMING MACHINE

产品特点及用途

此机器采用牌坊式，增加了机器的牢固性又同时使机器更加美观，同时存在电控控制与随手按钮式控制，更加方便操作机器。

Production Characteristic and use

This kind of machine adopts station to increase of the solid nature of the machine the same time to make the machine more attractive. The machine is controlled by control panel and simple push-button, more convenient to operate the machine.

主要技术参数

压制厚度：1.5-3mm
成型速度：12-15米/分
成型道数：20道
主机功率：11KW
液压站功率：7.5KW
控制系统：日本松下品牌PLC
传动方式：链条传动



Main technical specification

Thickness: 1.5-3mm
Speed: 12-15m/min
Roller stations: 20stations
Main power: 11KW
Hydraulic station power: 7.5KW
Control system: Panasonic brand PLC
Drive: by chain



放料架

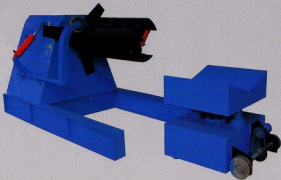
DECOILER

产品特点及用途

液压上料小车。电动前进（功率3KW，液压升降12Mpa）把要平整的还原安全平稳地离地面，通过自身主动放料。

Production Characteristic and Use

Hydraulic coil cart adopt motor advance(power:3KW,hydraulic rise and down:12Mpa)



主要技术参数

单臂型制：液压履带装置

放料带筒直径：φ508*1300mm

卷轴范围：φ460-φ528mm，加套筒

液压油缸：φ168*90mm

制动力：液压制动

重量：5T、10T、20T

放料速度：7.5KW液压电机

Main technical specification

Single head to put the coil hydraulic flow over device

Specif coil: φ508*1300mm

Flow over range: φ460-φ520mm

Oil pump: φ168*90mm

Driver: by Hydraulic Brake

Carrying capacity: 5T, 10T, 20T

Power: 7.5KW hydraulic motor

放料架 DECOILER



主要技术参数

承载物料：通径薄壁钢管
放料卷筒规格：φ508*1300mm
放料范围：φ460-φ520mm，加套筒
油缸油缸：φ160*900mm
驱动方式：液压驱动
载重：5T、10T、20T
放料速度：7.5KW三相电机

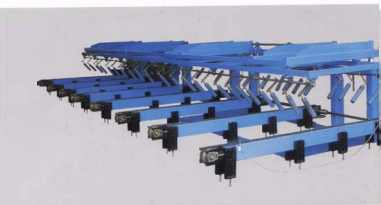
Main technical specification

Single head to put the coil hydraulic flow over device
Spec of coil: φ508*1300mm
Flow over range: φ460-φ520mm
Oil pump: φ160*900mm
Drive: By Hydraulic Drive
Carrying capacity: 5T, 10T, 20T
Power: 7.5KW cyclind motor



码垛

AUTOMATIC STACKER



主要技术参数

主电动机功率: 0.75kW

材料成型速度: 0-20m/min

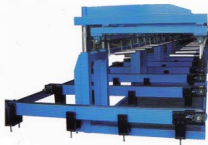
原材料规格: 13-15mm厚钢板

Main technical specification

Main power: 0.75kW

Working speed: 0-20m/min

Material thickness: 13-15mm

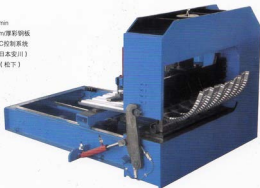


冲弯机

CURVING MACHINE

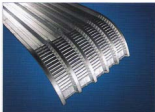
主要技术参数

主电机功率: 0.85KW
液压站功率: 5.5KW
板材成型速度: 0~10m/min
原材料规格: 0.3~1.0mm/厚彩钢板
控制系统: 采用三菱PLC控制系统
伺服电机: 功率1KW (日本安川)
控制方式: 变频器控制 (松下)
最大打弯度: 120°



Main technical specification

Main power: 0.85KW
Hydraulic station power: 5.5KW
Working speed: 0-10m/min
Material thickness: 0.3-1.0mm
Control system: Mitsubishi brand PLC
Servo-actuator: power 1KW (Yaskawa)
Control system: inverter control (Panasonic)
Max bending angle: 120°



平剪机

LEVELING & CUTTING MACHINE

主要技术参数

采用7辊整平

压制厚度: 0.5~2mm

主机功率: 5.5KW

液压站功率: 5.5KW

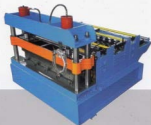
Main technical specification

Use seven rollers checking level

Material thickness: 0.5~2mm

Main power: 5.5KW

Hydraulic station power: 5.5KW



分条+平剪机

SLITTING & CUTTING MACHINE

主要技术参数

工作流程: 开卷—送料—卷平—
分条—平剪—成型

材料厚度: 0.3~1.5mm

主机电压: 0.5A/380

液压站功率: 5.5A/380

分条宽度: 0.4~1.2m

Main technical specification

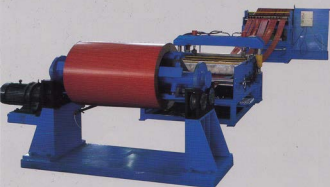
Flow of work: un-coiler-leading-
leveling-slitting-cutting-forming

Material width: 0.3~1.5mm

Main power: 0.5A/380

Hydraulic station power: 5.5A/380

Slitting width: 0.4~1.2m



压花机

EMBOSSING MACHINE

主要技术参数

成品宽度: 60~150mm

轧辊材质: 60GrlMoV

功率: 电机11KW

压力方式: 液压加压

轧制板厚: 0.4~0.7mm

Main technical specification

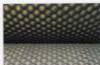
Material width: 60~150mm

Roller material: 60GrlMoV

Power: 11KW

Pressure way: Hydraulic

Material thickness: 0.4~0.7



横切机组

CUT TO LENGTH LINE



FEATURES

机组由开卷、引头、送料、整平、横切、收卷等
主要部件组成。从厚度 Φ 3~16mm 宽度
500mm~1500mm 的各种规格卷板进行整平定尺
和横切所需长度的平板。

Production Characteristic in Use

It is composed of rolling head, feeding
sidiness, horizontal pulling, winding material
etc part. The thickness from 0.3mm
to 16mm, the width between 500mm to 1500mm
of various rolling plates is to be tidy.

